XPress 1620CS

USER MANUAL

GO

GRAPHICS ONE

Your Imaging Partner.
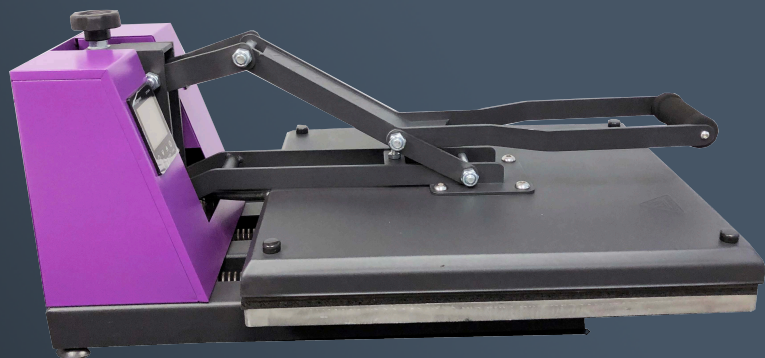
NOTICE

1. Use the heat transfer press only as intend
2. Please keep children away from the machine
3. Use correct power outlet before plugging in the device
4. Burns can occur from contact with hot surface
5. Please hold the handle firmly when machine is opening
6. Turn off the device when not in use and remove the power plug

CONTENT

In the box

1 x XPress 1620CS	1 x Power Cable
1 x Silicon Mat	1 x User Manual

MACHINE INTRODUCTION
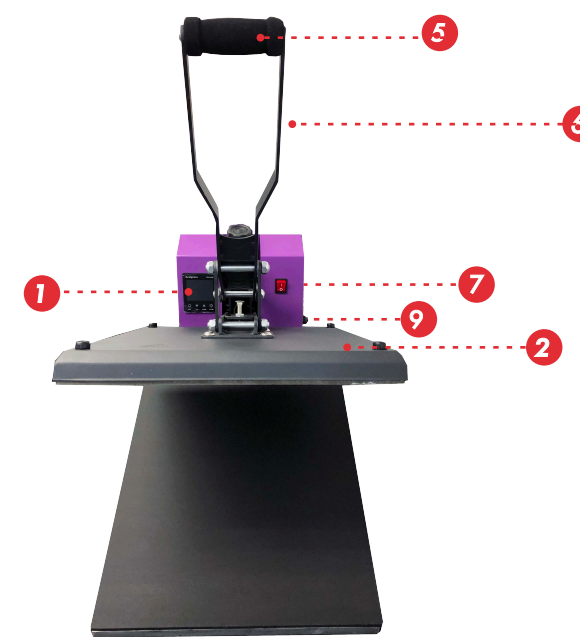
1. Control Display	4.Alu. Lower Plate	7. Power Switch	10. Pressure Knob
2. Heating Plate Cover	5.Handle Grip	8. Machine Base	
3. Silicone Mat	6.Handle Bar	9. Power Outlet	

heatpress

PV
888℃
888℉

SV
888 S
AT

COUNTER 8888

IT9300

CLEAR
TIME
AT
SET

PV : Present Value

SV : Set Value
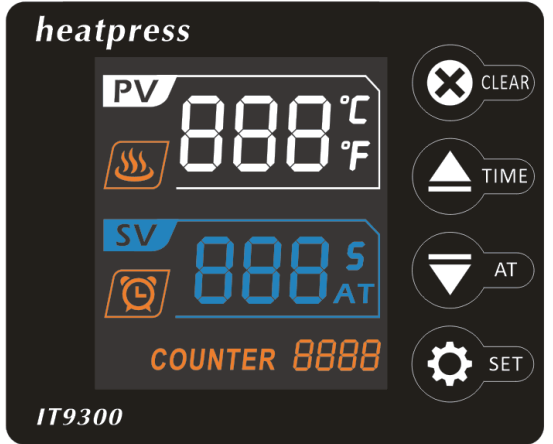
℃ : Celsius Read-out

℉ : Fahrenheit Read-out

S : Timing in Seconds

888 : Temperature Digits

: Heating Indicator

: Timing

: Plus Digits

Decrease Digits
(Long hold for temperature calibration)

SET : Set Mode

CLEAR : Counter Clearance
(Long Hold)

Control Panel Display

P-1 : Temp. Setting Mode
Touch SET & ↑↓ buttons to set desired Temp.

P-2 : Time Setting Mode
Touch SET & ↑↓ buttons to set desired time.

P-3 : ℃ or ℉ Read-out
Touch SET & ↑↓ buttons to set ℃ or ℉

P-3 : ℃ or ℉ Read-out
Touch SET & ↑↓ buttons to set ℃ or ℉

P-4 : Auto Power-off Mode
Touch SET & ↑↓ buttons to set auto-off time
with 0-120 mins range

Auto-off Introduction
It reads OFF and machine starts to cool down after
machine raises to SET temp. and remains no
operation for P-4 set time. Operation like control
panel setting or heat pressing.

Wake Machine from Sleepy Mode
You can wake up the heat press from sleepy
mode by touching any button on the control
panel, and machine starts to heat again.

Clear Counter NO.
You can long hold the CLEAR button
to clear the COUNTER NO. on the panel.

Transfer Parameters

TRANSFERS	PRINTHEAD	MARK	TEMP.	TIME	PRESSURE
SubliMate Paper	TFP, DX	Polyester Fabric	392°F	35sec.	Low to Medium
Fuze Fabric	TFP, DX	Cotton	385°F	35-40 sec.	Low to Medium

For any further help, please contact our support team.

techsupport@graphicsone.com
(818) 260-9591

Troubleshooting

❚ **Q:When image is pressed onto garments, the color of the design is faded, or transfers are not fully transferred onto the garments.**

A: Test different points to get the right temperature, time and pressure.

❚ **Q:The dye sub paper is stuck on the heating platen.**

A: You should use a Teflon sheet or parchment paper to cover the dye sublimation paper.

❚ **Q: LCD control panel shows "000".**

A: That refers the thermocouple wire is disconnected. Turn to support team for help by calling or emailing us directly.

❚ **Q: How to get a reasonable pressure.**

A: Adjust the pressure by turning the knob and lock down the handle. There should be a larger resistant force soon after.

❚ **Q: Turn on the power, but the heat press does not work.**

A: Pls check the power plug connected well to the socket, you may turn to support team if problem is still remaining.

❚ **Q: Pressure knob is too hard to adjust.**

A: Adding lubricant oil to make the joint smooth.