



# COOL SPORT™ COLORS (6100 SERIES)

**International  
Coatings™**  
Textile Screen Printing Inks

## DIRECT PRINT PLASTISOL INKS Featuring CoolTech™



**6153**

**YELLOW 6153**  
PMS 102 C



**6155**

**ATHLETIC GOLD 6155**  
PMS 123 C



**6157**

**ORANGE 6157**  
PMS 021 C



**6159**

**SCARLET 6159**  
PMS 485 C



**6161**

**RED 6161**  
PMS 199 C



**6163**

**BURGUNDY 6163**  
PMS 202 C



**6165**

**HOT PINK 6165**  
PMS 225 C



**6167**

**PURPLE 6167**  
PMS 268 C



**6169**

**TEAL 6169**  
PMS 327 C



**6171**

**PROCESS BLUE 6171**  
PMS PROCESS BLUE C



**6173**

**REFLEX BLUE 6173**  
PMS REFLEX BLUE C



**6175**

**NAVY BLUE 6175**  
PMS 282 C



**6177**

**BLACK 6177**  
PMS BLACK 6 C



# COOL SPORT™ COLORS (6100 SERIES)



**International Coatings™**  
Textile Screen Printing Inks

Cool Sport™ Color (6100 Series) plastisol inks are newly reformulated using our proprietary CoolTech™ technology. The series features 13 bright, ready-for-use team-related colors.

CoolTech™ uses the same chemistry found in our popular Cool White™ (7022). CoolTech™ adds strength, elongation, and elasticity to inks, and enables Cool Sport™ inks to be printed on multiple substrates.

Cool Sport™ Colors are part of our expanding line of FlexCure™ screen printing inks. FlexCure™ offers a 'flexible' curing range - from a low 275°F/135°C to the standard 325°F/163°C.

## COOL SPORT™ COLORS (6100 SERIES)

- Brilliant, ready-for use, popular team and sport colors
- High pigment load for maximum coverage on dark garments, thus eliminating the need for under-basing
- Suitable for printing on a variety of substrates including 100% cotton, 50/50 blends, non-woven polypropylene and some polyesters
- Print through higher mesh counts on light colored garments or reduce to obtain soft-hand, opaque prints
- Smooth, creamy and even consistency, and prints beautifully on automatic and manual printers

Cool Sport™ Color (6100 Series) plastisol inks are available from International Coatings' exclusive network of distributor companies.

Contact International Coatings at 1 (800) 423-4103 (within the U.S. only) or 1 (562) 926-1010; or visit [www.iccink.com](http://www.iccink.com) for more information.

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