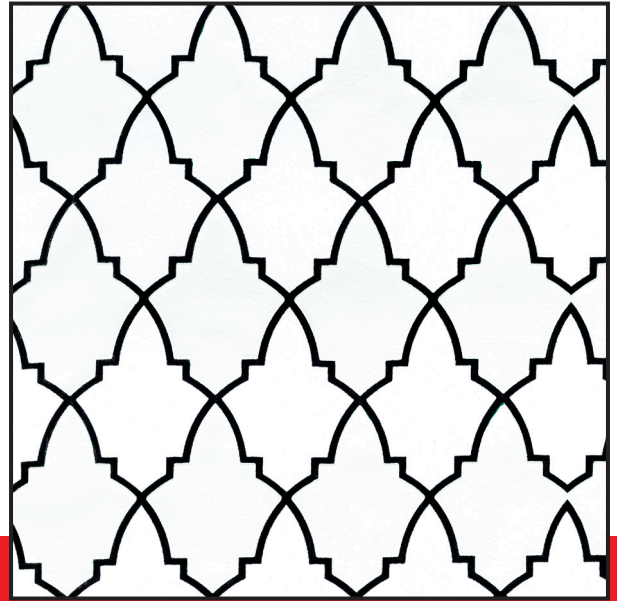




**GEO**

# GEO BUNGEE JUMPING WHITE

**Geo Bungee Jumping White** is a very elastic water based ink designed to be printed onto Lycra and other stretchable fabrics. It can be overprinted or mixed with Hydra Elastic Clear 305. In case of garment dye migration is highly recommended to print No-Sublimation base as an under base.



## technical sheet

COLOUR 1 - RECIPE	RATIO	SCREEN	COLOUR 2 - RECIPE	RATIO	SCREEN
GEO BUNGEE JUMPING WHITE	100	48/123	GEO BUNGEE JUMPING WHITE	100	48/123
		GEL 3			GEL 3
		STANDARD			STANDARD
		<b>SQUEEGEE</b>			<b>SQUEEGEE</b>
		60 SHORE			60 SHORE
COLOUR 3 - RECIPE	RATIO	SCREEN	COLOUR 4 - RECIPE	RATIO	SCREEN
		<b>SQUEEGEE</b>			<b>SQUEEGEE</b>
PRINTER PARAMETERS	PRINTING PROCEDURE		SUITABLE ADDITIVES		
DRYER TEMPERATURE	145°C - 295°F	1	<b>UNIFIX LC:</b> Additive specifically designed to ensure the proper resistance to frequent washings at high temperatures. up to 3% to be thoroughly mixed with the ink Phthalates and formaldehyde free <b>Formaldehyde and phthalate free.</b>		
CURING TIME	2 MIN	2	<b>HYDRA SPECIAL FIXER:</b> special fixer to be mixed with ink (5-10%). Consistently improves the washing fastness without affecting ink flexibility. <b>Formaldehyde and phthalate free.</b>		
SQUEEGEE ANGLE	25°		<b>HYDRA REDUCER 120:</b> To reduce viscosity, just add 3% of HYDRA REDUCER 120. <b>Formaldehyde and phthalate free.</b>		
PRINTING SPEED	MEDIUM		<b>HYDRACRYL RETARDER:</b> Retarder designed to further improve HYDRA, GEO and PERFETTO screen ink stability. Add 3-5% of HYDRACRYL RETARDER to the inks. <b>Formaldehyde and phthalate free.</b>		
SCREEN CLEAN UP			<b>HYDRA JET REDUCER:</b> Viscosity reducer; add 1-3% to the ink. To use only when the ink viscosity is extremely thick. <b>Formaldehyde and phthalate free.</b>		
USE WATER					
COMMENTS					

COLOUR 1	COLOUR 2	COLOUR 3	COLOUR 4

GEO BUNGEE JUMPING  
WHITE - 61

OCTOBER 2019

